**In the claims**:

Please amend the claims as follows:

1. (Amended) A multilayer film structure having at least two layers comprising:

(a) A first layer comprising poly(ethylene) or blended poly(ethylene) wherein said first layer poly(ethylene) is selected from poly(ethylenes) having a density from about 0.93 g/cc to 0.97 g/cc; and

(b) A second layer comprising a blend of low density polyethylene and a plastomer wherein said second layer has a density range from about 0.89 g/cc to 0.93 g/cc and wherein said second layer is capable of forming a heat,

wherein said multilayer film structure has orientation in the machine direction.

23. (Amended) A method of making a package comprising:

(1) providing a multilayer film having:

(a) A first layer comprising a poly(ethylene) or a blended poly(ethylene) wherein said first layer poly(ethylene) is selected from poly(ethylenes) having a density from about 0.93 g/cc to about 0.97 g/cc;

(b) A second layer comprising a blend of low density polyethylene and a plastomer wherein said second layer has a density range from about 0.89 g/cc to about 0.93 g/cc and wherein said second layer is capable of forming a heat seal,

wherein said multilayer film has orientation in the machine direction; and

(2) laminating said multilayer film structure to another film structure or a packaging component to form a package.

24. (Amended) A method of making a package comprising: (1) providing a multilayer film having:

(a) A first layer comprising poly(ethylene) or a blended poly(ethylene) wherein said poly(ethylene) has a density range from about 0.93 g/cc to 0.97 g/cc and wherein said first layer may optionally contain a color pigment and/or filler;

(b) A second layer comprising poly(ethylene) or a blended poly(ethylene) wherein said poly(ethylene) has a density range from about 0.93 g/cc to 0.97 g/cc and wherein said second layer may optionally contain a color pigment and/or a filler; and

(c) A third layer comprising poly(ethylene) or a blended poly(ethylene) wherein said poly(ethylene) has a density range from about 0.89 g/cc to 0.93 g/cc and wherein said third layer is capable of forming a heat seal,

wherein said multilayer film has orientation in the machine direction; and

(2) laminating said multilayer film structure to another film structure or a packaging component to form a package.

25. (Amended) A package for flowable material comprising: (1) a first multilayer film structure comprising: (a) a first layer comprising poly(ethylene) or a blended poly(ethylene) wherein said poly(ethylene) has a density range from about 0.93 g/cc to 0.97 g/cc and wherein said first layer may optionally contain a color pigment, and/or a filler; (b) a second layer comprising poly(ethylene) or a blended poly(ethylene) wherein said poly(ethylene) has a density range from about 0.93 g/cc to 0.97 g/cc and wherein said second layer may optionally contain a color pigment and/or a filler; and (c) a third layer comprising poly(ethylene) or a blended poly(ethylene) wherein said poly(ethylene) has a density range from about 0.89 g/cc to 0.93 g/cc and wherein said third layer is capable of forming a heat seal and further wherein the first multilayer film structure has orientation in the machine direction; and

(2) at least one other film structure capable of being laminated to said first multilayer film structure.

Please add the following claims:

26. The multilayer film of claim 1 further comprising:

a third layer comprising poly(ethylene) or blended poly(ethylene) wherein the third layer polyethylene is selected from a poly(ethylene) having a density range from about 0.93 g/cc to about 0.97 g/cc.

27. The multilayer film of claim 26 wherein the second layer is disposed between and in contact with the first layer and the third layer.

28. The multilayer film of claim 26 wherein the first layer has a thickness that is no greater than about 70% of the total thickness of the film and further wherein the third layer has a thickness that is no more than about 20% of the total thickness of the film.

29. The multilayer film of claim 1 wherein the film is formed by cast extrusion.

30. The multilayer film of claim 1 wherein the melt index of the second layer is less than about 5 g/10 min.

31. The multilayer film of claim 1 wherein the film is unoriented.

32. A multilayer film structure comprising:

a first layer comprising a blend of a first poly(ethylene) having a density of about 0.960 g/cc wherein the first poly(ethylene) comprises about 80% of the first film layer, and a colorant;

a second layer comprising a blend of a second poly(ethylene) having a density of about 0.960 g/cc wherein the second poly(ethylene) comprises about 75% of the second film layer, and a colorant; and

a third layer comprising a blend of a third poly(ethylene) having a density of about 0.921 g/cc wherein the third poly(ethylene) comprises about 65% of the third film layer, and a fourth poly(ethylene) having a density of about 0.911 g/cc wherein the fourth poly(ethylene) comprises about 30% of the third film layer;

wherein the first layer has a thickness of about 0.15 mils, the second layer has a thickness of about 0.90 mils, and the third layer has a thickness of about 0.45 mils and further wherein the film structure has a total thickness of about 1.5 mils.

33. A method of making a multilayer film comprising the step of:

forming the multilayer film structure by cast extrusion wherein the multilayer film comprises a first layer comprising poly(ethylene) or blended poly(ethylene) wherein said first layer (polyethylene) is selected from poly(ethylenes) having a density range from about 0.93 to about 0.97 g/cc and a second layer comprising poly(ethylene) or blended poly(ethylene) wherein said second layer poly(ethylene) is selected from poly(ethylenes) having a density range from about 0.89 g/cc to about 0.93 g/cc and wherein said second layer is capable of forming a heat seal.

34. The method of claim 32 further comprising the step of:

laminating said multilayer film structure to another film structure or a packaging component to form a package.